

# UV-Relief Lacquer 960UV298



## Technical Data Sheet

## UV relief lacquer

### 1. APPLICATION FIELDS:

UV curing lacquer in order to achieve a relief effect through a high ink layer in the range from 10 – 250 micron depending on the screen mesh used. The high gloss lacquer exhibits good flexibility and high resistance against different substances (alcohol, thinned acids, thinned lyes, cleaning liquids, hygiene products). Suitable for paper, board and plastics.

Substrates may differ in their chemical structure or method of manufacture. A test for suitability must always be carried out before printing.

### 2. CHARACTERISTICS:

The relief lacquer is constitutionally free from toxic elements, solvents and monomers. The fast curing, flexible and high transparent lacquer is suitable for all common silk screen presses, especially for high speed rotary screen printing systems.

To obtain coloured relief effects one can add up to 5,0 % inks of the basic colour mixing system.

Special effects can be obtained through the addition of Iridine metallic pigments or a mixture of Iridine pigments.

### 3. PROCESSING INSTRUCTIONS:

#### 3.1 Pre-treatment:

Non pre-treated polyolefine materials need to be corona pre-treated prior to printing.

#### 3.2 Stencils / Printing Equipment:

Screen printing meshes between 26 - 77 F/cm, RotaMesh® 75/40% or Screeny DW, BZ are suitable for printing with the UV lacquer.

Printing and approval of the colour is recommended prior to the print job. The 960 UV lacquer can be used with all screen printing machines with screen printing stencils as well as rotary screen printing systems currently used for industrial applications. Any acrylic acid ester resistant squeegee material may be used.

#### 3.3 Curing Conditions:

The varying UV absorption of the individual colours results in a range of curing properties depending on colour and opacity. The 960 UV lacquers can be cured by the use of medium pressure mercury vapour lamps (at least 160 W/cm).

The optimum energy output is 250 - 300 Millijoule/cm<sup>2</sup>. UV curing is followed by a 12 hour post-cure phase after which the ink film is fully cured and has its final properties.

Ink layers of more than 50 micron should be applied in the last printing station in order to avoid damages of following screen meshes.

However, it must be noted, that low radiation intensity, excessive machine speeds or excessive film thickness can have a negative influence on the curing properties and adhesion.

Un-cured prints are considered a hazardous waste. Therefore, it is recommended to cure misprints under the UV lamp as a matter of principle. After curing, spoilage can be disposed by conventional methods and may be incinerated without causing any difficulties.

#### 3.4 Thinner:

The UV lacquer is ready to use. When using the product on rotary screen printing presses and further viscosity reduction is desired, UV thinner may be added.

UV Thinner (max. addition: 5-10 %) 985 UV 0014

### 4. CLEANING:

Screens and squeegees as well as other working materials can be cleaned with the RUCO screen cleaner 32 335. If cleaning is not performed by fully automatic cleaning equipment, protective gloves must be worn. Cleaning liquids that are contaminated with UV products should not be used for the washing of working materials that were used with conventional screen printing inks. Solvents that contain UV residue are not suitable for reclamation and must be treated as a separate waste.

Universal Cleaner	UR	32 335
Cleaner for cleaning equipment	WR 100 VR	1240C
Bio Cleaner	BR 100 VR	1272

### 5. SHELF LIFE:

A shelf life of 12 months is guaranteed when storing the inks at 21°C and in the original packing container. At higher storage temperatures the shelf life will be reduced.

### 6. PRECAUTIONS:

UV inks may cause irritations and can increase the sensitivity of the skin, possibly leading to hypersensitivity. Therefore, the use of disposable gloves and protective goggles is strongly recommended.

For further information on the safety, storage and environmental aspects concerning these products, please refer to the Material Safety Data Sheet (MSDS).

# UV RELIEF LACQUER

Additional technical information may be obtained from our  
Technical Application Department.

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